

GE Fanuc Series 21-M

The main control panel features a large screen at the top left, currently displaying a black screen. Below the screen are several buttons, including left and right arrow keys. To the right of the screen is a numeric keypad with the following layout:

RESET	O (N)	G E	P Q	7 ↶	8 ↑	9 ↗	ALTER
	X U	Y V	Z W	Q ?	4 ←	5 ⌂	6 →	INSERT
HELP	I ,	J A	K @	R	1 ↙	2 ↓	3 ↘	DELETE
	M #	S =	T *	L +	-	0	.	
SHIFT	F [D]	H &	B SP	/	EOB	CAN	INPUT

Below the numeric keypad are several function buttons: PAGE (up/down), left/right arrows, POS, PROG, OFFSET SETTING, CUSTOM, SYSTEM, MESSAGE, GRAPH, and MMC/CNC.

The secondary control panel contains various function buttons and a rotary dial. On the left, there are buttons for SKIP, DRY RUN, 1x, OPT. STOP, and a red button with a diagonal line. In the center, there are buttons for axis offsets (-4, +Z, +Y, -X, +X, -Y, -Z, +4) and a 100% button with left and right arrows. On the right, there are buttons for EDIT, a rotary dial with values 1, 10, 100, 1000, 10000, and a speed dial with values 0, 2, 6, 10, 20, 40, 60, 70, 80, 90, 100, 110, 120. At the bottom, there are several red and green buttons, some with icons of a hand or a tool, and two AUX buttons (red and green).